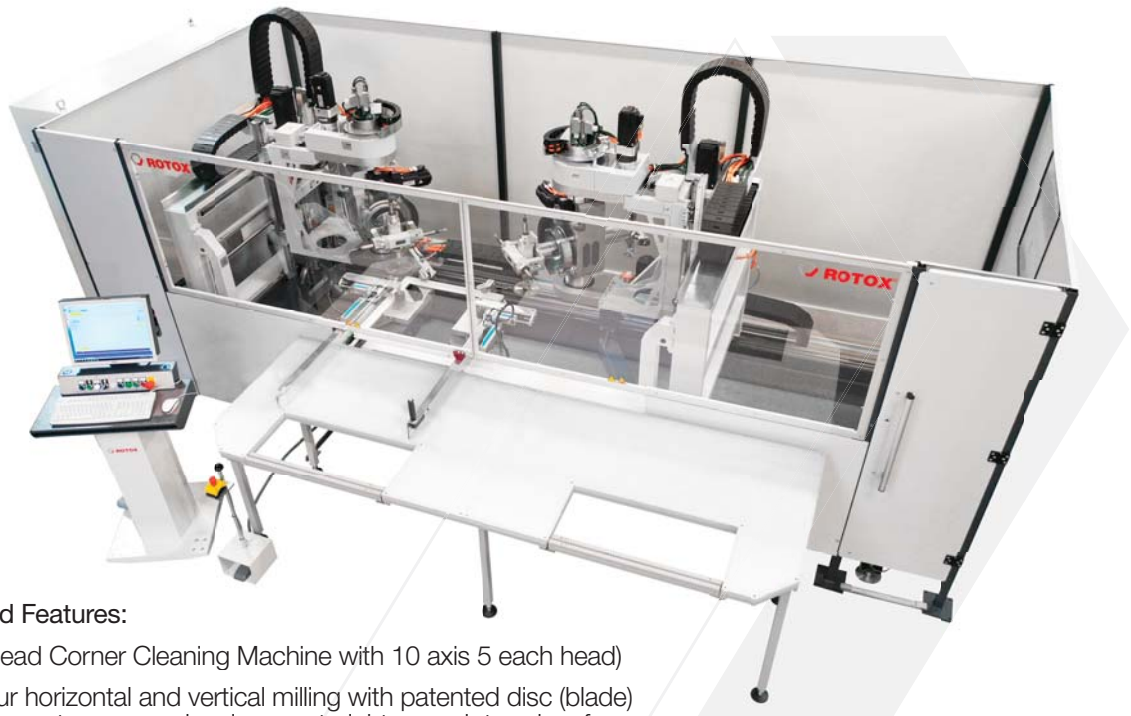
Two-Head Corner Cleaning Machine with 10 axis

Designed to completely remove internal and external weld seams on two frame or sash corners simultenously with 5 CNC-axes per head.

EPA 575



Standard Features:

- Two-Head Corner Cleaning Machine with 10 axis 5 each head)
- Contour horizontal and vertical milling with patented disc (blade) provides outer corner cleaning on straight or sculptured surfaces with interpolation capability
- Analog automatic profile identification unit sensing both height
- CNC insertion for width and profile identification
- Moveable control station with standard windows computer
- Exclusive PC operator interface allowing on screen editing with PCX profile drawings
- Full support table, guarding and full view window
- CNC controlled tooling includes the following tools on each station
  - Cleaning disc
  - Spring-loaded hook knife approaching from above and from below
  - Combination spring-loaded internal knife and spring-loaded top surface knife approaching from above and from below
- Optional Features Frame and Sash:
  - Screen track routers approaching from above and from below
  - Automatic size assist on moveable station
  - Beveled and radius knifing units on request

  Optional Features only Sash:
  - Routing and drilling system for:
    -Different type of Tilt-Latches, Pivotbar, Night locks, drainage holes, Bulbseal cleaning
    -Lock-Locations (centre locks)
    -Roller-pockets on sliding and Patio sash
    -Adjustment and fiting on Patio sash
    -Positioning holes for Hardware on Casement sashes
- Fixed head right or left selectable

Technical Data:

- Power (kW): 10
- Voltage (V): 208-480, 3 phase
- Air pressure (psi): approx. 100
- Profile widths and heights:
  20 to 70mm (0.79" to 2.76")
  (larger ones on request)
- Sash size: 255 to 1500mm (10" to 59.1")
- Frame size: 255 to 2500mm (10" to 98")
- Cleaning disc: 100 mm (3.94")
- Bosch drives
  (with a travel speed of 20 inches per second)
- Weight: approx. 3000 kg (6614 lbs)

All sizes and dimensions are approximate conversions from metric.

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