For optimal screwing of reinforcement steel in uPVC profiles.

Characteristic features:
- For screwing of reinforcement steel in up to 100 mm high uPVC profiles; incl. base plate and foot valve
- Manual screwing feed (AS 1950)
- Automatic screwing feed (AS 1960) with interval control of the screwing feed
- For screw length from 15 to 40 mm

Optional extras:
- Horizontal clamping cylinder for working without tools
- Machine stands including roller conveyors per 1.500 x 200 mm
- Depth control
- Additional manual throw-in
- Positioning laser
- Extension of working stroke to 130 mm

Technical data:
- Compressed air (bar): 7
- Air consumption (l/min): approx. 800
- Speed (min⁻¹): approx. 2,850
- Working height (mm): 900
- Machine dimensions L x D x H (mm):
  - 320 x 400 x 760 (AS 1950)
  - 320 x 520 x 1200 (AS 1960)
- Weight (kg): approx. 40 (AS 1950)
  - approx. 50 (AS 1960)
- Workable material: uPVC hollow profiles with reinforcement screwing

**Series Reinforcement / Screwing Unit AS 1965**

Two screwing units with automatic screwing feed (single bar processing), screwing distance adjustable from 250 - 540 mm incl. machine stand and roller conveyors, switchable to 2 or 1 screwing unit.

**Screwing feed device type MF 2**

Automatic screwing feed for self-cutting screws for fitting mounting in uPVC, with automatic shutoff of the feed rocker, for screws Ø from 2.4 to 4.2 mm, screw length from 15 to 40 mm, air connection 7 bar, air consumption from 200 to 400 l/min, required space 260 x 450 mm

**Handle Screwing type 93.923**

In handle bar version for connection at screwing feed device type MF 2; for screws Ø from 2.4 to 4.2 mm, screw length from 15 to 40 mm, air connection 7 bar, air consumption 1600 l/min, incl. tube packet.

**Also in version:**

double reinforcement / screwing unit