Twin Station CNC Frame Cleaner EPA 272
True CNC Tooling

Technical data:
- Power (KVA): approx. 8-10 (22 Amp) at 3x240 V
- Voltage (V): 440
- Pneumatic requirement (PSI): 100
- Profile widths (mm): from 26 to 100
- Profile height (mm): from 26 to 120
- Frame outer dimensions (mm): max. 78” (larger sizes available)
- Machine dimensions W x D x H (mm): 5300 x 2600 x 200
- Weight (lbs): 5.500
- Workable material: uPVC hollow bar profiles

Standard Features
- Twin Station Cleaner
- 4 axis unit (2 axis each station)
- True CNC cleaning with linear interpolation
- Automatic movement of outboard station for sash size adjustment via push button control
- Pneumatic braking of movable station with automatic reset of same size sash
- Single station operation available for small sash sizes
- All CNC tooling adjustments performed via custom programming with profile visualization for each tool motion.
- CNC tooling provided each station:
  - One CNC horizontal cleaning disk for outside corner cleaning
  - One CNC horizontal “Spring-Loaded” upper lower knife
  - One CNC horizontal “Spring-Loaded combination upper knife and internal cleaning knife
- Auto- frame recognition via analog readers
- PC control via movable computer station
- Cleaning knives for inside and outside sash surfaces avalible in flush or shadow groove varieties
- Sash support table