Glazing Bead Sawing Centre GZS 399
for the fully automatic cutting of glazing beads for up to 650 sashes

Characteristic features:

- Operator friendly PC control with optimisation program and selectable oddment management
- Universal clamping for all glazing beads with the same fixing position system
- Motor-driven adjustment for the adaptation to different glazing bead widths
- Corrections related to profile and/or cutting lengths
- Variable pneumatic saw blade feed
- Saw blade arrangement from above which allows the sections and swarf to fall down freely
- Magazine feed attachment for 10 (optionally 20) x 2 glazing beads
- Feeder with servomotor and magnetic tape
- Infeed and cutting in pairs of 2 glazing beads at the same time
- Pneumatic transportation to the removal belt for 10 (optionally 20) x 2 glazing beads

Options:

- Equipment of the saw for cutting single glazing beads
- Optionally right or left version
- Swarf extraction with separator for rejects
- Parts management via label printer, inkjet printer or second monitor
- Data connection via:
  - USB interface
  - network

Technical Data:

- Saw blade Ø (mm): 300
- Disk milling cutter Ø (mm): 150
- Voltage (V): 400
- Air consumption approx. 43 l/sawing process
- Operating pressure (bar): 7
- Travel distance (mm): 2000
- Moving speed (m/min): 30
- Working height (mm): 900
- Max. profile section (mm):
  - approx. 50 x 50 (fixing position clamping)
  - Min. cutting length (mm): 150
- Machine dimensions W x D x H (mm):
  - approx. 9700 x 3300 x 1700
- Weight (kg): approx. 2750
- Workable material: PVC
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- **Magazine feed attachment** for 10 (optionally 20) x 2 glazing beads up to a max. length of 6000 mm
- **Precise feeder with servomotor and magnetic tape**
- **Operator friendly visualisation.**
- **Optionally: modern remote maintenance (ROTOX-Web-Control)**
- **Removal belt** for 10 (optionally 20) x 2 glazing beads up to a max. length of 2500 mm
- Motor-driven adjustment for the program-controlled adaptation to different glazing bead widths
- **Example:** feeding from left to right

**Layout Glazing Bead Sawing Centre GZS 399**

- With magazine feed attachment 10 x 2
- With magazine feed attachment 20 x 2
- Removal belt 10 (and 20) x 2

(Figure without safety fence)